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# INSTANTANEOUS CENTER OF ROTATION-BASED MASTER-SLAVE KINEMATIC MODELING AND CONTROL

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#### **ABSTRACT**

This article presents a novel kinematic model and controller design for a mobile robot with four Centered Orientable Conventional (COC) wheels. When compared to non-conventional wheels, COC wheels perform better over rough terrain, are not subject to vertical chatter and offer better braking capability. However, COC wheels are pseudo-omnidirectional and subject to nonholonomic constraints. Several established modeling and control techniques define and control the Instantaneous Center of Rotation (ICR); however, this method involves singular configurations that are not trivial to eliminate. The proposed method uses a novel ICR-based kinematic model to avoid these singularities, and an ICR-based nonlinear controller for one 'master' wheel. The other 'slave' wheels simply track the resulting kinematic relationships between the 'master' wheel and the ICR. Thus, the nonlinear control problem is reduced from 12<sup>th</sup> to 3<sup>rd</sup>order, becoming much more tractable. Simulations with a feedback linearization controller verify the approach.

### 1 INTRODUCTION

Omnidirectionality has become a vital feature for Wheeled Mobile Robots (WMRs) employed in cluttered, hazardous and highly dynamic environments. The increased maneuverability of omnidirectional WMRs (OWMRs) allows for a high degree of flexibility in the planning of motion-efficient paths through free space. The majority of well-established design, modeling,



Figure 1: Nuclear Robotics Group's pseudo-omnidirectional WMR

and control techniques for OWMRs [1] [2] involve the use of (i) non-conventional wheels, such as Mecanum wheels and omnidirectional wheels, and/or (ii) orientable conventional wheels.

Non-conventional wheels are subject to highly complex mechanics [3] and are consequently difficult to model accurately. In addition, these wheels tend to vibrate vertically, have limited

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load capacity [4], generate undesirable swerving motions during braking [5], and cannot traverse rough terrain.

Orientable, or steered, conventional wheels are omnidirectional and subject to holonomic constraints if and only if there is a non-zero steering axis offset [6]. Hence, since Centered Orientable Conventional (COC) wheels - by definition - have no steering axis offset, they are pseudo-omnidirectional and subject to nonholonomic constraints. This is due to the fact that a reorienting steer command must be executed for each wheel before a specific robot velocity and orientation can be attained. Thus, the precise coordination of wheel drive and steer commands for such WMRs is necessary to avoid slip and damage to the wheel modules. Campion [7] established that for WMRs with more than 2 COC wheels, the wheels must be coordinated such that the degree of steerability,  $\delta_s$ , is 2. Here,  $\delta_s$  is the number of COC wheels that can be oriented independently in order to steer the robot. This implies coupling of particular wheel motions and redundancies in the control of WMR wheel modules. Muir and Neuman [1] also note that COC wheels have singular wheel Jacobian matrices. Therefore, the soluble motion criterion is not satisfied, and Muir and Neuman's proposed actuated inverse solution cannot be used for the control of WMRs with COC wheels.

Thus, the modeling and control of WMRs with COC wheels is challenging. One approach is to coordinate each wheel's drive speed and orientation with respect to the Instantaneous Center of Rotation (ICR). The Instantaneous Center of Rotation (ICR) is defined as the point in the WMR's plane of motion about which the robot instantaneously rotates about. Thuilot [8] proved that any admissable wheel configuration can be uniquely identified by the coordinates of its associated ICR, assuming it is not located at a wheel center. More generally, ICR modeling is effective provided singular configurations are considered and avoided. There are two singularities the ICR representation is subject to. The first, stated above, is the singularity caused when the ICR is located at a wheel center. The second singularity occurs during pure translation. In this case, the ICR is at infinity. Deitrich [9] used Khatib's [10] methodology of classifying singular configurations as obstacles with repulsive potential fields. Connette [11] represented the ICR in spherical coordinates in order to eliminate the second singularity and allow for simpler control. In a later paper [12], Connette detailed the use of repulsive potential fields around the wheel axes to avoid the first singularity and associated unbounded steering rates when the ICR passes near, but not through, the wheel steering axis.

This paper presents a novel ICR-based master-slave kinematic modeling and control method for WMRs with COC wheels (see Fig. 2) that eliminates the singularities detailed above. Firstly, a brief overview of our WMR is provided. Secondly, we discuss the derivation of the kinematic model. Finally, we present a nonlinear control solution for the developed model.

#### 2 PLATFORM OVERVIEW

The considered WMR (see Fig. 1) consists of a square aluminum frame with 4 wheel modules at each of its corners. The wheel modules used are the Swerve and Steer Modules from AndyMark Inc. Each module includes one drive CIM motor and one steer PG71 Planetary Gearbox with RS775 motor. A hall effect encoder is included on the PG71 gearmotor, and an absolute encoder is used to record the steer orientation. The wheel module's design allows the steering axis to be directly above the wheel-floor contact, i.e. there is no steering-axis offset (see Fig. 2).

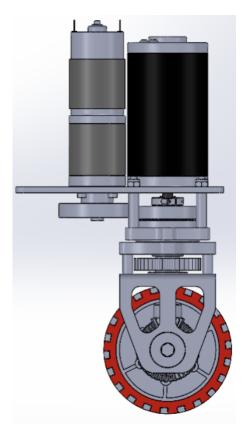


Figure 2: Swerve and steer module. One motor controls drive speed, another controls steer angle of the wheel.

The system design was motivated to assist with alpha radiation contamination surveys [13]. To complete radiation surveys, the sensor must be held approximately 1/4 inch above the surveyed floor and move at approximately 2 inches/second. Furthermore, as a precaution to prevent the wheels from spreading contamination, the platform must be able to survey an environment with trajectories that avoid placing the wheels in locations that have not been surveyed. Thus, a holonomic (or near holo-

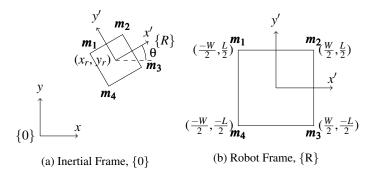


Figure 3: Coordinate frame conventions

nomic) solution allows for flexibility in planning these trajectories. While our WMR lacks true holonomic control, it can be assumed to be omnidirectional at sufficiently fast steer speeds and with well-tuned low-level motor controllers.

Figure 3b depicts the platform schematically. W, and L are the robot body width and length respectively. In the inertial frame  $\{0\}$  (see Fig. 3a), the robot's position and orientation are defined by  $x_r$ ,  $y_r$ , and  $\theta$ , the angle with respect to x.  $(x_r, y_r)$  can be any point on the robot's chassis; we chose the geometric center. The robot frame,  $\{R\}$  is defined to be fixed to  $(x_r, y_r)$  and rotates with the WMR.  ${}^0\boldsymbol{m_i}$ , with  $i \in \{1, 2, 3, 4\}$ , is an (x, y) vector in frame  $\{0\}$  representing the locations of the wheel modules.

The following presents the system kinematics.

## 3 ICR-BASED MASTER-SLAVE KINEMATIC MODEL-ING

The location of the ICR in the inertial frame can be expressed as [14],

$$\mathbf{x} = \begin{bmatrix} x_{ICR} \\ y_{ICR} \end{bmatrix} = \begin{bmatrix} x_r - \dot{y}_r / \omega \\ y_r + \dot{x}_r / \omega \end{bmatrix}$$
 (1)

where  $\omega = \dot{\theta}$ . Let  ${}^{0}\boldsymbol{e}$  be any vector  $(e_x, e_y)$  defined in frame  $\{0\}$ . It can be shown that [14],

$${}^{0}\dot{\boldsymbol{e}} = \omega \begin{bmatrix} -y_{\rho} \\ x_{\rho} \end{bmatrix} \tag{2}$$

Here,  $y_{\rho} = e_y - y_{ICR}$  and  $x_{\rho} = e_x - x_{ICR}$ . Thus, we use Eq. 2 to find the velocities at the x-y positions of the wheel modules in frame  $\{0\}$  ( ${}^0m_1, {}^0m_2, {}^0m_3, {}^0m_4$ ):

$${}^{0}\dot{\boldsymbol{m}}_{i} = \omega \begin{bmatrix} -m_{i_{y}} + y_{ICR} \\ m_{i_{x}} - x_{ICR} \end{bmatrix}$$
 (3)

where  $i \in \{1,2,3,4\}$ . For this particular platform design, the four wheels are spaced evenly about the center of the platform. In particular,  ${}^{R}\boldsymbol{m}_{1} = \begin{bmatrix} -W/2 \\ L/2 \end{bmatrix}, {}^{R}\boldsymbol{m}_{2} = \begin{bmatrix} W/2 \\ L/2 \end{bmatrix}, {}^{R}\boldsymbol{m}_{3} = \begin{bmatrix} W/2 \\ -L/2 \end{bmatrix},$  and  ${}^{R}\boldsymbol{m}_{4} = \begin{bmatrix} -W/2 \\ -L/2 \end{bmatrix}$ . We define the transformation from the robot to inertial frame to be,

$${}^{0}\boldsymbol{m_{i}} = \begin{bmatrix} m_{i_{x}} \\ m_{i_{y}} \end{bmatrix} = \begin{bmatrix} x_{r} \\ y_{r} \end{bmatrix} + \begin{bmatrix} cos(\theta) - sin(\theta) \\ sin(\theta) & cos(\theta) \end{bmatrix}^{R} \boldsymbol{m_{i}}$$
(4)

Substituting Eq. 4 and Eq. 1 in Eq. 3:

$${}^{0}\mathbf{\dot{m}}_{1} = \begin{bmatrix} \frac{W}{2}\omega sin(\theta) - \frac{L}{2}\omega cos(\theta) + \dot{x}_{r} \\ -\frac{W}{2}\omega cos(\theta) - \frac{L}{2}\omega sin(\theta) + \dot{y}_{r} \end{bmatrix}$$
 (5)

$${}^{0}\dot{\mathbf{m}}_{2} = \begin{bmatrix} \frac{-W}{2}\omega sin(\theta) - \frac{L}{2}\omega cos(\theta) + \dot{x}_{r} \\ \frac{W}{2}\omega cos(\theta) - \frac{L}{2}\omega sin(\theta) + \dot{y}_{r} \end{bmatrix}$$
(6)

$${}^{0}\dot{\boldsymbol{m}}_{3} = \begin{bmatrix} \frac{-W}{2} \omega sin(\theta) + \frac{L}{2} \omega cos(\theta) + \dot{x}_{r} \\ \frac{W}{2} \omega cos(\theta) + \frac{L}{2} \omega sin(\theta) + \dot{y}_{r} \end{bmatrix}$$
(7)

$${}^{0}\mathbf{\dot{m}}_{4} = \begin{bmatrix} \frac{W}{2}\omega sin(\theta) + \frac{L}{2}\omega cos(\theta) + \dot{x}_{r} \\ -\frac{W}{2}\omega cos(\theta) + \frac{L}{2}\omega sin(\theta) + \dot{y}_{r} \end{bmatrix}$$
(8)

Rearranging Eq. 5, we get the following two differential equations that express the WMR's x and y velocities as functions of  $\theta$ ,  $\omega$ , and  $\dot{m}_{1y}/\dot{m}_{1y}$ ,

$$\dot{x}_r = f(\theta, \omega, \dot{m}_{1_x}) = \frac{-W}{2} \omega sin(\theta) + \frac{L}{2} \omega cos(\theta) + \dot{m}_{1_x}$$
 (9)

$$\dot{y}_r = f(\theta, \omega, \dot{m}_{1_y}) = \frac{W}{2}\omega cos(\theta) + \frac{L}{2}\omega sin(\theta) + \dot{m}_{1_y}$$
 (10)

Noting that  $\dot{\theta} = \omega$ , we have effectively obtained three state equations with states  $(x_r, y_r, \theta)$  and inputs  $(\dot{m}_{1_x}, \dot{m}_{1_y}, \omega)$ . Thus, a control schema can be formulated (detailed in following sections) such that in each control cycle, a nonlinear controller determines the appropriate inputs i.e. the x and y velocities for

wheel module 1 in  $\{0\}$  frame,  $(\dot{m}_{1x}, \dot{m}_{1y})$ . Next, the states and outputs from the controller can be used to determine  ${}^{0}\dot{m}_{2}$ ,  ${}^{0}\dot{m}_{3}$ , and  ${}^{0}\dot{m}_{4}$  (using Eq. 6,7,8). Thus, we can use feedback control on the kinematic model for any single wheel module - in our case, we chose the module located in frame  $\{0\}$  by  ${}^{0}m_{1}$  - to solve for all the required wheel module velocities in {0} frame. We call the wheel chosen for feedback control the 'master' wheel and the remaining wheels the 'slave' wheels. By nature of the derivation of the wheel module velocities in the {0} frame (Eq. 5-8), the slave wheels coordinate their drive speeds and steer angles to ensure their drive axes always coincide with the ICR. An added benefit of this strategy is that the nonlinear control problem becomes more tractable since it reduces the order of the controlled system from 12 to 3. While the derivation here was specific to this platform geometry, the method is extensible to many other geometries.

Once the wheel module velocities are determined in  $\{0\}$  frame, we can determine each wheel module's required drive speed and steer angle, assuming no slip:

$$\Psi_i = \frac{\sqrt{\dot{m}_{i_x}^2 + \dot{m}_{i_y}^2}}{r_{wheel}} \tag{11}$$

$$\phi_i = atan_2(\frac{\dot{m}_{i_y}}{\dot{m}_{i_x}}) - \theta \tag{12}$$

where  $\psi_i$  is the  $i^{th}$  wheel module drive speed,  $r_{wheel}$  is the wheel radius (same for all four wheels), and  $\phi_i$  is the  $i^{th}$  wheel module steer angle. Thus, our chosen parameterization disallows  $\omega=0$  to be a singularity. When  $\omega=0$ , the  $\{0\}$  frame velocity of the master wheel and subsequently, the slave wheels, will simply be equivalent to  $(\hat{x}_r, \hat{y}_r)$ , resulting in pure translation.

#### 4 CONTROL

#### 4.1 CONTROLLABILITY

To analyze controllability, from Eq. 9, 10, and  $\dot{\theta} = \omega$ , the system is rewritten in state-space form:

$$\boldsymbol{x} \equiv \begin{bmatrix} x_1 \\ x_2 \\ x_3 \end{bmatrix} \equiv \begin{bmatrix} x_r \\ y_r \\ \theta \end{bmatrix}, \quad \boldsymbol{u} \equiv \begin{bmatrix} u_1 \\ u_2 \\ u_3 \end{bmatrix} \equiv \begin{bmatrix} \dot{m}_{1_x} \\ \dot{m}_{1_y} \\ \boldsymbol{\omega} \end{bmatrix}, \quad \boldsymbol{y} \equiv \boldsymbol{x}$$
 (13)

$$\begin{bmatrix} \dot{x}_1 \\ \dot{x}_2 \\ \dot{x}_3 \end{bmatrix} = \begin{bmatrix} 1 \\ 0 \\ 0 \end{bmatrix} u_1 + \begin{bmatrix} 0 \\ 1 \\ 0 \end{bmatrix} u_2 + \begin{bmatrix} -\frac{W}{2}\sin x_3 + \frac{L}{2}\cos x_3 \\ \frac{W}{2}\cos x_3 + \frac{L}{2}\sin x_3 \\ 1 \end{bmatrix} u_3$$

$$\equiv \mathbf{g_1}u_1 + \mathbf{g_2}u_2 + \mathbf{g_3}u_3 \quad (14)$$

This matches the format of a nonlinear, input-affine system with f(x) = 0:

$$\dot{\mathbf{x}} = \mathbf{f}(\mathbf{x}) + \sum_{i=1}^{m} \mathbf{g}_{i}(\mathbf{x})u_{i}$$
 (15)

The accessibility distribution for this system is given by [15],

$$C = [g_1 \quad g_2 \quad g_3 \quad [g_1, g_2] \quad [g_1, g_3]$$

$$[g_2, g_3] \quad [g_1, [g_1, g_2]] \quad [g_1, [g_1, g_3]] \quad [g_2, [g_2, g_3]]] \quad (16)$$

where  $[\mathbf{g}_i, \mathbf{g}_i]$  is a Lie bracket operator:

$$[\mathbf{g}_i, \mathbf{g}_j] = \frac{\delta \mathbf{g}_j}{\delta \mathbf{r}} \mathbf{g}_i - \frac{\delta \mathbf{g}_i}{\delta \mathbf{r}} \mathbf{g}_j \tag{17}$$

 $[\mathbf{g_i}, \mathbf{g_j}] = \mathbf{0}$  denotes that the relative effect of  $\mathbf{g_i} u_i$  versus  $\mathbf{g_j} u_j$  will not vary as  $\mathbf{x}$  changes; thus, a change in  $\mathbf{x}$  does not yield an extra avenue to control the system. Higher-order Lie brackets are calculated recursively, i.e.  $[\mathbf{g_i}, [\mathbf{g_i}, \mathbf{g_j}]]$  can be calculated from the result of  $[\mathbf{g_i}, \mathbf{g_j}]$ .

The calculation of  $[\mathbf{g_1}, \mathbf{g_3}]$  below serves as an example:

$$[\mathbf{g}_{1}, \mathbf{g}_{3}] = \frac{\delta \mathbf{g}_{3}}{\delta \mathbf{x}} \mathbf{g}_{1} - \frac{\delta \mathbf{g}_{1}}{\delta \mathbf{x}} \mathbf{g}_{3} = \begin{bmatrix} 0 & 0 & -\frac{W}{2} \cos x_{3} - \frac{L}{2} \sin x_{3} \\ 0 & 0 & -\frac{W}{2} \sin x_{3} + \frac{L}{2} \cos x_{3} \\ 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} 1 \\ 0 \\ 0 \end{bmatrix} - [\mathbf{0}] * \mathbf{g}_{3} = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$
(18)

In this case, it is clear from the first three columns of *C* that the distribution is full rank. Thus, it is not necessary to evaluate the Lie brackets. For the sake of completeness, the end result for the accessibility distribution of this system was calculated:

$$\mathbf{C} = \begin{bmatrix} 1 & 0 & -\frac{W}{2}\sin x_3 + \frac{L}{2}\cos x_3 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & \frac{W}{2}\cos x_3 + \frac{L}{2}\sin x_3 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 & 0 & 0 \end{bmatrix}$$
(19)

Per Hedrick, since f(x) = 0 and rank(C) = 3 (from Eq. 19 above), this driftless system is controllable. Thus, the master wheel can theoretically be controlled to yield any desired position and orientation of the mobile platform.

#### 4.2 CONTROL STRUCTURE

A schematic of the proposed control structure is provided in Fig. 4. In this diagram, the *NC* block is the Nonlinear Controller detailed in Section 4.3 below, the *LLC* blocks are Low-Level wheel Controllers and the  $M_i$  blocks, with  $i \in \{1,2,3,4\}$ , are the kinematic models of each wheel module. Here, the low-level controller block is an abstraction for feedback control using encoder data.

In each control cycle, we solve for the slave wheel velocities in the inertial frame,  $\dot{m}_2$ ,  $\dot{m}_3$ , and  $\dot{m}_4$  using Eqs. 6, 7 and 8 respectively. We then use Eq. 11 and 12 to find the required steer angle and drive speed of each slave wheel. For the sake of the argument for omnidirectionality of such WMR platforms, the tuned LLCs are run at a higher frequency than the NC. This ensures that the drive speeds and steer angles prescribed by the open-loop nonlinear controller are rapidly and accurately attained.

#### 4.3 NONLINEAR CONTROLLER IMPLEMENTATION

In this section, we present feedback linearization as a non-linear control technique for the input-affine and driftless system given by Eq. 14:

$$\dot{\mathbf{x}} = \mathbf{G}\mathbf{u} \tag{20}$$

where  $G = [g_1 \ g_2 \ g_3]$ . Thus, we chose the control input to be of the form,

$$\boldsymbol{u} = \boldsymbol{G}^{-1} \widetilde{\boldsymbol{u}} \tag{21}$$

where  $\widetilde{\boldsymbol{u}}$  is an equivalent input (i.e.  $\boldsymbol{u}$  is easily determined from  $\widetilde{\boldsymbol{u}}$  and vice versa). Since  $det(\boldsymbol{G}) \neq 0 \ \forall \ x_3 \in \mathbb{R}$ ,  $\boldsymbol{G}$  is globally invertible and the control law is globally defined. As a result, the nonlinearity is canceled and we obtain the obviously linear and controllable system,

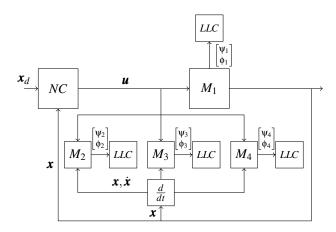


Figure 4: Control Structure

$$\dot{\boldsymbol{x}} = \widetilde{\boldsymbol{u}} \tag{22}$$

A well-known solution for the new dynamics is the control law:

$$\widetilde{\boldsymbol{u}} = k_p(\boldsymbol{x_d} - \boldsymbol{x}) \tag{23}$$

where  $k_p$  is the tunable proportional gain and  $x_d$  is the vector of desired state values.

In the context of this paper, the nonlinear controller can be thought of as a black box that is simply used to demonstrate the 'master-slave' kinematic modeling and control technique. Model predictive control is another viable control technique for this system.

#### **5 SIMULATION RESULTS**

The proposed kinematic model and nonlinear control structure were implemented in MATLAB. Both the width and length of the WMR in our simulation are assumed to be 1 m; the wheel radius is assumed to be 0.1 m; and, the maximum wheel drive speed is assumed to be 10 rad/s.

Figure 5 depicts the robot motion in the  $\{0\}$  frame with the arbitrarily chosen state setpoints,  $x_r = y_r = 1$  m and  $\theta = 1$  rad. It is evident that the robot is able to reach its desired final (green) configuration, starting from its initial (black) configuration. Figure 9 shows the control inputs decrease asymptotically to zero, verifying the stability of the control solution. The state response with the chosen set of target values can be seen in Fig. 8. Since the control law,  $\tilde{\boldsymbol{u}}$ , for the linearized system dynamics in Eq. 22 is simply proportional control with a scalar proportional

gain (given by Eq. 23), the three system states,  $x_1, x_2, x_3$ , share the same time response. It is also clear from Fig. 8 that there is neither steady-state error nor overshoot, which are highly desirable response characteristics for accurate motion planning. This is simply the result of tuning the proportional gain,  $k_p$ . It must be noted that the constant  $k_p$  may not be chosen arbitrarily. Granted that the actuators on the robot have saturation limits (maximum drive speeds),  $k_p$  is upper bounded. Following from Eq. 11,

$$u_1^2 + u_2^2 \le (r\psi_{max})^2 \tag{24}$$

where r is the wheel radius,  $\psi_{max}$  is the maximum wheel drive speed, and  $u_1$ ,  $u_2$  are the first and second control inputs,  $\dot{m}_{1_x}$  and  $\dot{m}_{1_y}$  respectively. From Eqs. 21 and 23, we solve for u:

$$\boldsymbol{u} = \boldsymbol{G}^{-1} \widetilde{\boldsymbol{u}} = \boldsymbol{G}^{-1} k_p (\boldsymbol{x_d} - \boldsymbol{x}) \tag{25}$$

Thus, we get the following expressions for  $u_1$  and  $u_2$ :

$$u_1 = k_p \left[ (x_{d1} - x_1) + (0.5sinx_3 + 0.5cosx_3)(x_{d3} - x_3) \right]$$
 (26)

$$u_2 = k_p \left[ (x_{d2} - x_2) + (-0.5sinx_3 - 0.5cosx_3)(x_{d3} - x_3) \right]$$
 (27)

where  $x_{d1}$ ,  $x_{d2}$ , and  $x_{d3}$  are the desired setpoints for states  $x_1$ ,  $x_2$ , and  $x_3$  respectively. Maximizing the function  $h(u_1, u_2) = u_1^2 + u_2^2$ :

$$h_{max} = k_p^2 \left[ \Delta x_1^2 + \Delta x_2^2 + \Delta x_3^2 + \sqrt{2} \Delta x_1 \Delta x_3 - \sqrt{2} \Delta x_2 \Delta x_3 \right]$$
 (28)

where  $\Delta x_i = |x_{di} - x_{0i}|$ , and  $x_{0i}$  is the initial condition for the *i*th state. Therefore, the first inequality  $k_p$  must satisfy is given by:

$$k_p \le \sqrt{\frac{(r\psi_{max})^2}{\Delta x_1^2 + \Delta x_2^2 + \Delta x_3^2 + \sqrt{2}\Delta x_1 \Delta x_3 - \sqrt{2}\Delta x_2 \Delta x_3}}$$
 (29)

Here, r and  $\psi_{max}$  are assumed to be strictly positive. Thus,  $\Delta x_1^2 + \Delta x_2^2 + \Delta x_3^2 + \sqrt{2}\Delta x_1 \Delta x_3 > \sqrt{2}\Delta x_2 \Delta x_3$  must be satisfied. The second inequality is similarly derived from Eqs. 6-8:

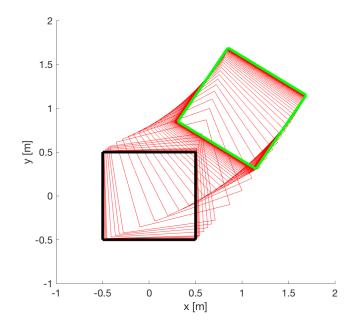


Figure 5: WMR motion in {0} frame

$$k_p \le \sqrt{\frac{(r\psi_{max})^2}{(0.5\Delta x_3 + \Delta x_1)^2 + (0.5\Delta x_3 + \Delta x_2)^2}}$$
 (30)

Once Eqs. 29 and 30 are evaluated, the lower of the two bounds is used to determine an appropriate  $k_p$ . Note that this method was developed for WMRs with square dimensions (W = L). Finding  $k_p$  for non-square geometries is more involved, but follows from the method detailed above.

For the WMR parameters and setpoints specified earlier in this section,  $k_p \leq 0.4714$ . Figure 6 verifies that the drive speeds of all four wheels are within the desired saturation limits. Since the plots of drive speeds (Fig. 6) and steer angles (Fig. 7) are smooth, continuous and monotonically decreasing, the WMR motion is also smooth without sudden jumps or halts. The time constant of the response is derived from Eq. 22 to be,  $\tau = 1/k_p = 2.12s$ . While faster responses are possible with larger saturation limits, they are also more susceptible to errors from the unaccounted system dynamics.

# 6 CONCLUSION

In this paper, we discussed the modeling and control problem for a wheeled mobile robot (WMR) with centered orientable conventional wheels. First, we presented the derivation of an instantaneous center of rotation (ICR)-based kinematic model that

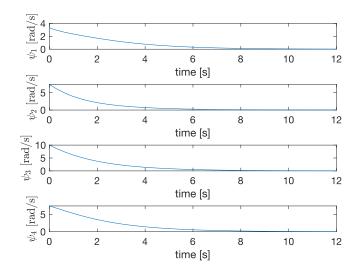


Figure 6: Drive speeds for each wheel module

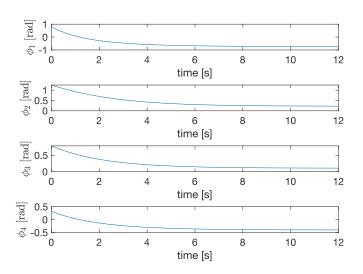


Figure 7: Steer angles for each wheel module

defines the robot x, y velocities and angular rotation with respect to the x, y velocities at the steer axis of a chosen 'master' wheel. This model is not subject to the  $\omega=0$  or the pure translation singularity that is commonly observed with ICR-based modeling. We then rewrote this kinematic model in state-space form and determined that the system is controllable for all  $\boldsymbol{x}$ . Following this proof, we proposed a novel master-slave control structure that solves the nonlinear control problem for the 'master' wheel kinematic model, and coordinates the drive speeds and steer angles of the other 'slave' wheels such that their drive axes always

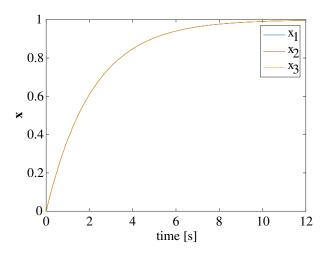


Figure 8: State,  $\mathbf{x}$ , response in 12 s time interval.  $x_1, x_2$ , and  $x_3$  share the same time response

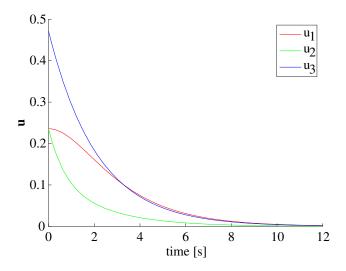


Figure 9: Control input from feedback linearization

intersect at the robot's ICR. This control structure makes the control problem for such WMRs more tractable. We then proposed feedback linearization as a nonlinear control solution for the system.

Our modeling and control technique was then simulated in MATLAB. The resulting time-response plots for the states, control input, as well as the drive speeds and steer angles verify the validity of this approach. Furthermore, despite the well-known difficulty in setting saturation limits on the feedback linearized control input, we developed a method to define drive speed saturation limits to make our proposed control structure feasible for hardware.

While the control structure proposed in this paper is defined specifically for a WMR with four centered orientable conventional (COC) wheels, it is easily extendable to systems with n-COC wheels. Future work will include implementing the proposed method on our robot and evaluating its performance. To cope with model uncertainty, it may be necessary to combine feedback linearization with robust or adaptive control. We also plan on generalizing the idea of ICR-based master-slave kinematic control and modeling to include WMRs with all wheel types.

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